

MORI SEIKI ZT1500 Y

Kind : CNC lathe
Brand : MORI SEIKI
Model : ZT1500 Y
Year : 2004
Serial Nr: ZT151DA0037
Stock Nr : 9327



TECHNICAL DETAILS

- Number of spindles	: 2
- Number of axes	: 8
- Number of turrets	: 2
MAIN SPINDLE	
- Spindle nose	: A2-5
- Spindle power	: 22 [kW]
- Spindle speeds	: 6000 [rpm]
- Max. bar diameter	: 52 [mm]
- Max. turning diameter	: 190 [mm]
- C axis indexing precision	: 0,001 [°]
COUNTER-SPINDLE	
- Spindle nose	: A2-5
- Spindle power	: 22 [kW]
- Spindle speeds	: 6000 [rpm]
- Max. bar diameter	: 52 [mm]
- C axis indexing precision	: 0,001 [°]
- Travel	: 525 [mm]
UPPER LEFT TURRET	
- Number of positions	: 16
- Number of motorized positions	: 16
- Tool holder type	: VDI 30
- Live tools speed	: 6.000 [rpm]
- X/Z stroke	: 140/450 [mm]
- Y stroke	: +/- 40 [mm]

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LOWER LEFT TURRET

- Number of positions : 16
- Number of motorized positions : 16
- Tool holder type : VDI 30
- Live tools speed : 6.000 [rpm]
- X/Z stroke : 140/410 [mm]

POWER SUPPLY

- Supply voltage : 200 [V]
- Total installed power : 75 [kVA]

WEIGHT & DIMENSIONS

- Machine floor space : 3100x2100 [mm]
- Machine height : 2000 [mm]
- Machine weight : 5.100 [kg]

MACHINE HOURS

- Number of hours under power : 36298 [h]

EQUIPMENT

- CNC : Mori MSX 501
- Interactive programming : MAPPS
- 3 colors status lamp
- Coolant tank : 200 [l]
* with high-pressure pump : 20 [bars]
- Chips conveyor
- Bar loader : IEMCA BOSS 551E/33LL
- Parts catcher : gantry
- Parts conveying strip
- Collet chuck : HAINBUCH Spanntop 52
- Chuck 3 jaws : SMW Autoblock 130 BH
- Number of turning tool holders : 6
- Number of fixed tool holders : 10